

Date: Thursday, 3/1/2007 1:47:35 PM
 User: Eric Charbonneau

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABIN FLOOR PROTECTOR
Job Number	: 31002		
Estimate Number	: 12767		
P.O. Number	:	Part Number	: D35754
This Issue	: 3/1/2007 S.O. No. :	Drawing Number	: D3575 UNDER REVIEW
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : SMALL /MED FAB	Drawing Revision	: U/R
Previous Run	:	Material	:
Written By	: <u>EC</u>	Due Date	: 3/8/2007 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	: Est Rev :A New Issue 07-01-22 EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	F60029	lexan grey
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Comment: Qty.: 16.0000 sf(s)/Unit Total: 16.0000 sf(s)

F60029 lexan sheet

Batch: M103106

WATER JET

FLOW WATER JET



Comment: OW WATER JET

1-Cut as per Dwg D3575

Dwg Rev: VR

Prog Rev: VR

SAD 07/03/01

2-Deburr if necessary

①

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/03/01

①

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SAD 07/03/02

①

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

SAD 07/03/01

①

NO CY 1 0 0

ENCLOSURE



COAST GUARD
BRANCH

BRANCH

BRANCH



2 + 0

ENCLOSURE

ENCLOSURE

ENCLOSURE

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User: Eric Charbonneau

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 31002

Part Number: D25784

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP

**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

07/03/02

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify on Stock

Location:

FOR ENGINEERING USE ONLY

8.0

QC21

FINAL INSPECTION/W/O



Comment: FINAL INSPECTION/RELEASE

SENT To RASLE sample

*AS PER DAVID Shepherd
will be destroyed*

07/05/17

07-03-05

Job Completion



[illegible]

●

1. The first part of the document is a header section containing the title "THE HISTORY OF THE UNITED STATES OF AMERICA" and the author "BY JAMES M. SMITH, LL.D." followed by the publisher information "NEW YORK: PUBLISHED BY J. B. LIPPINCOTT & CO., 15 N. 2ND ST. 1887."

9

[The page contains extremely faint, illegible text, likely bleed-through from the reverse side.]

3

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1991

1. The first step is to identify the problem or question that needs to be answered. This involves understanding the context and the specific requirements of the task.

[illegible]

5-36-40

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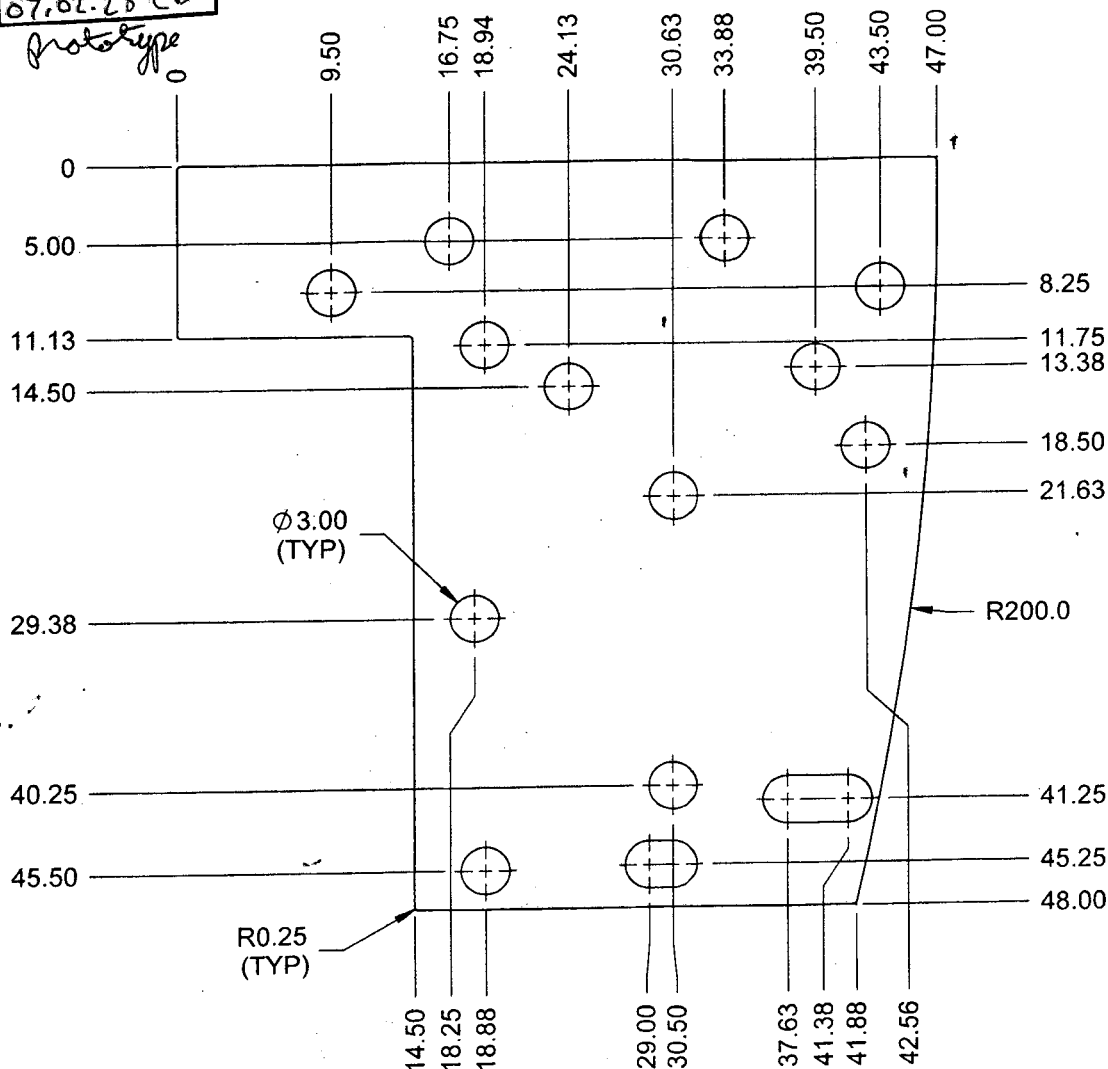
PRELIMINARY ISSUE

DESIGN <i>CE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3575	REV. A SHEET 4 OF 4
DATE 07.01.22	TITLE CABIN FLOOR PROTECTOR		SCALE 1:12

UNDER REVIEW

07.02.28 CB

prototype



D3575-4 CABIN FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125" THICK, TEXTURED SIDE UP (REF DART SPEC M-LEX-S.125-F60029-GY)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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